

Jahrestagung zum Energieforschungsprogramm

Gas- und Dampfkraftwerke ("Kraftwerk 2020")

Mittwoch, 28. August 2013

Staged, Gas Turbine Combustion System for Enhanced Operational Flexibility

FHNW

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ALSTOM

OUTLINE

- Motivation and Goals
- Setup
- Operative concept and test matrix
- Results
- Conclusions and Outlook

MOTIVATION: operational flexibility

- **Load-Flex**

Renewable energy sources (solar, wind) lead to unpredictable fluctuations in the grid to be balanced

- **Fuel-Flex**

Renewable fuel sources (biogas, syngas, etc.) require flexible engines

- **Goals**

Rapid power turndown 1:5 ($\text{CO} < 20 \text{ ppm}$)

Operation up to 20 % C_2 and 20 % H_2

Pressure drop $< 5 \%$

Flame temperature up to 1800 K ($\text{NO}_x < 10 \text{ ppm}$)

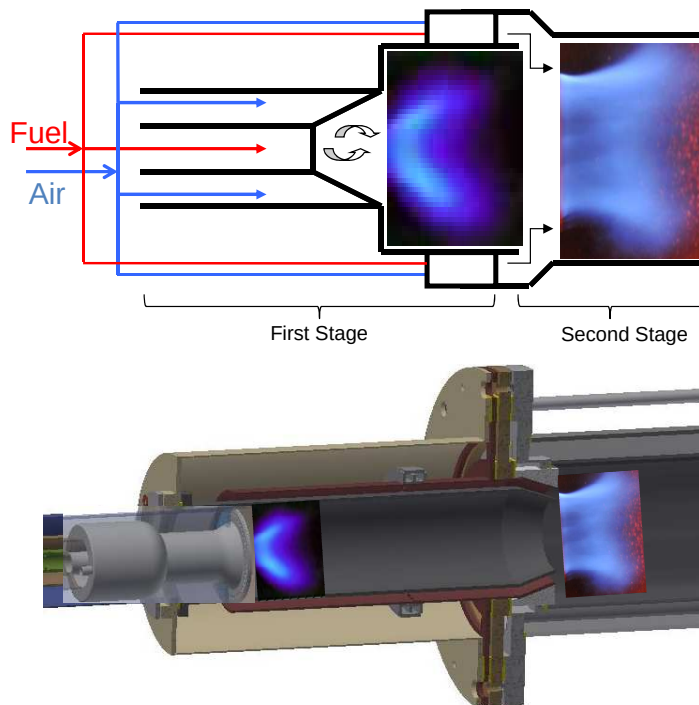
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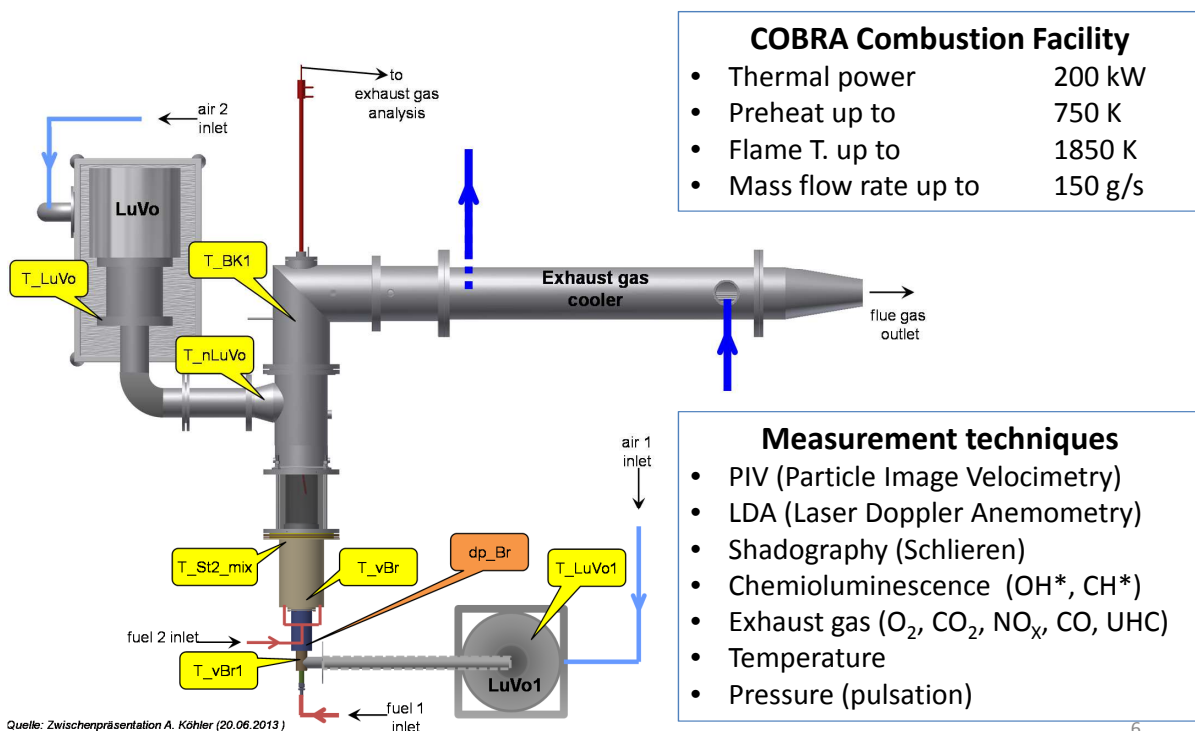
Setup: staged combustor



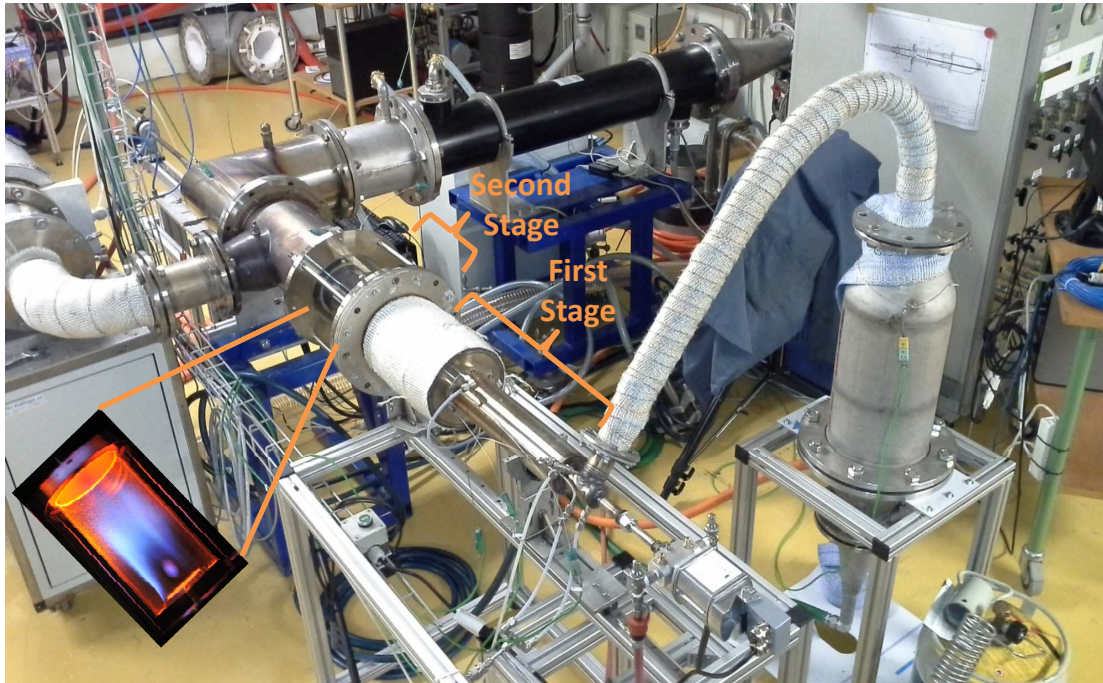
Advantages of staging

- second stage with wide operational range
- heat release volumetrically distributed
- part load emissions improved
- steady (rapid) turndown

Setup: test-rig



Setup: test-rig



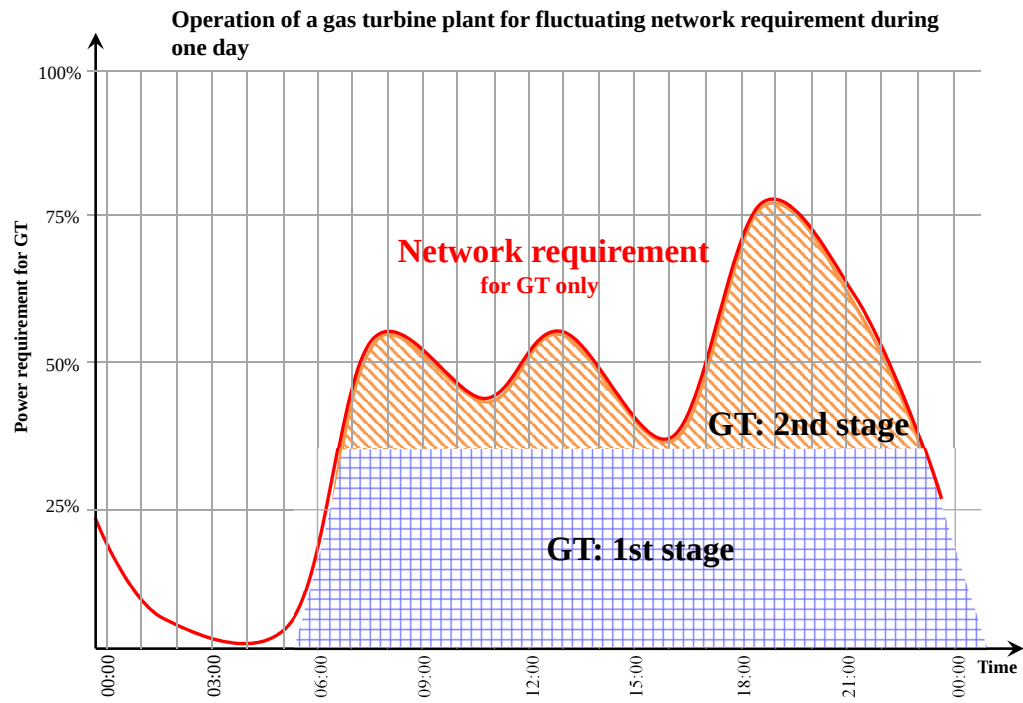
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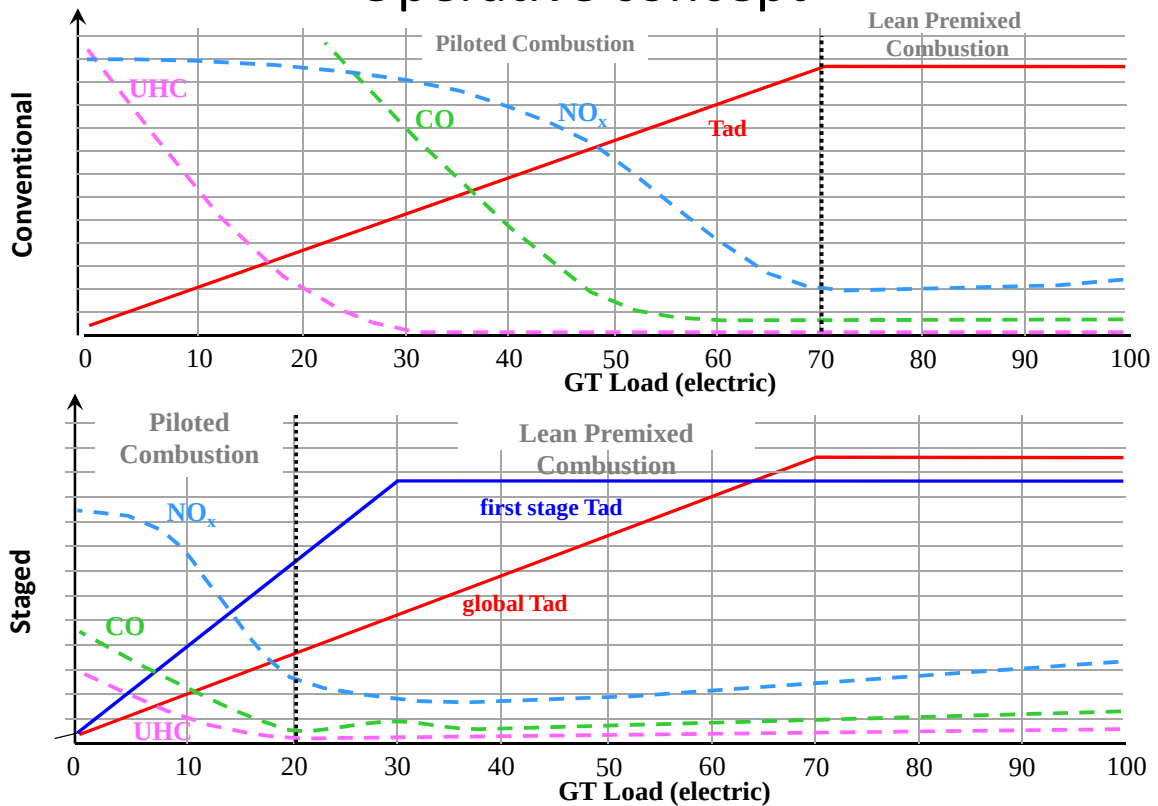
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Operative concept

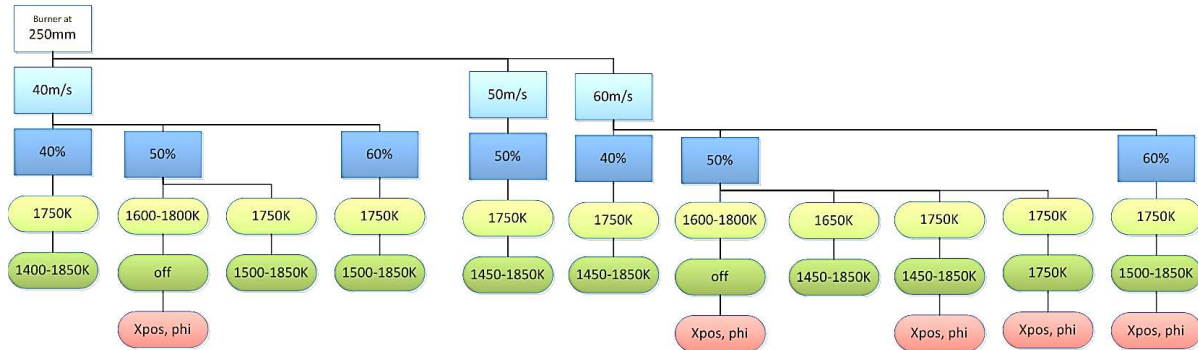
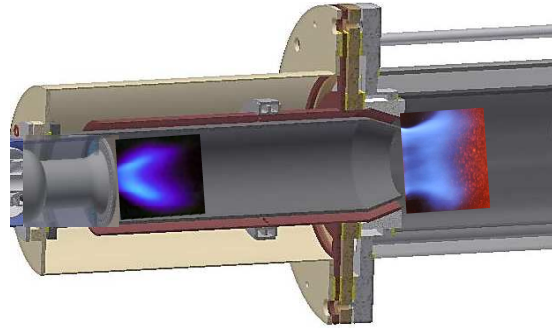


Operative concept



Test matrix

Burner position	0-250	mm
Inlet temperature	725	K
Flame temperature I	1600-1800	K
Flame temperature II	1450-1850	K
Inlet velocity (I Stage)	40-60	m/s
Split (I/II Stage)	40/60	%

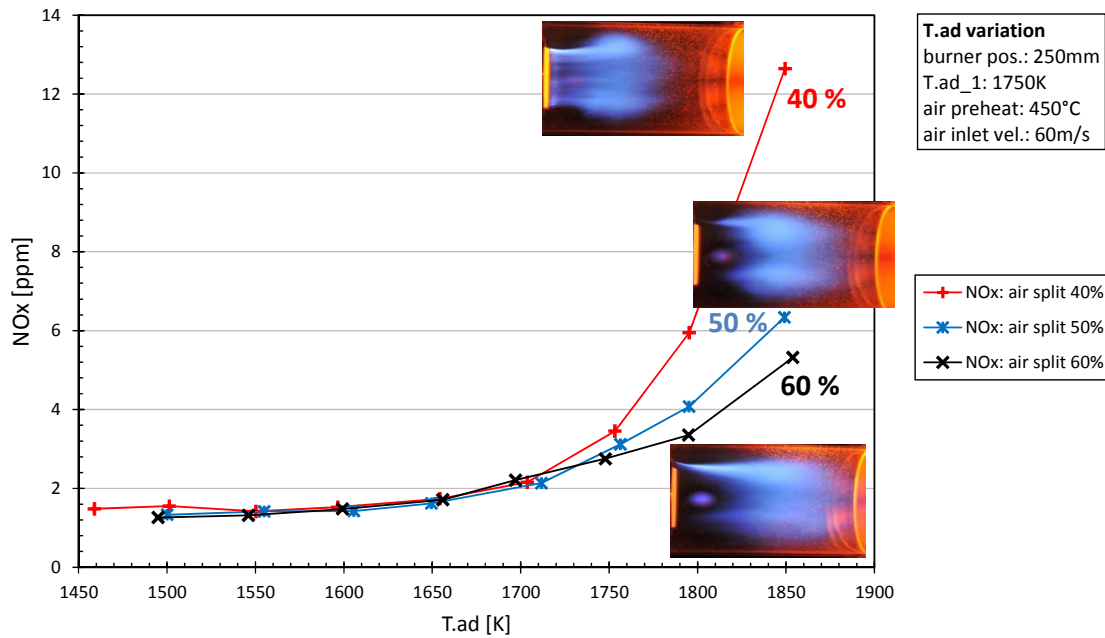


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OUTLINE

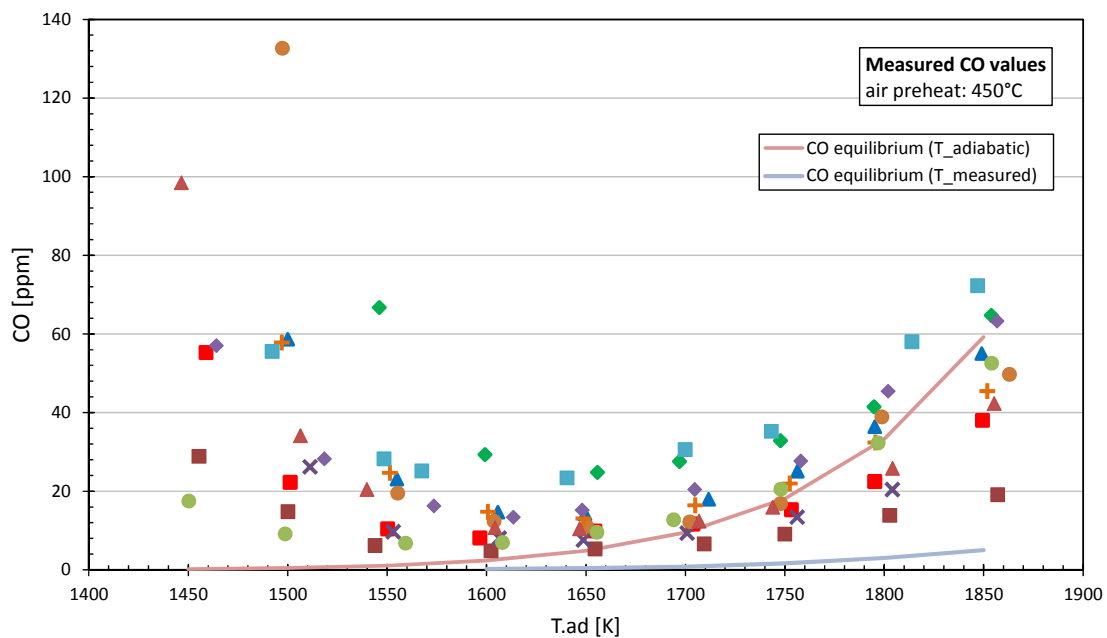
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Results: NO_x emission



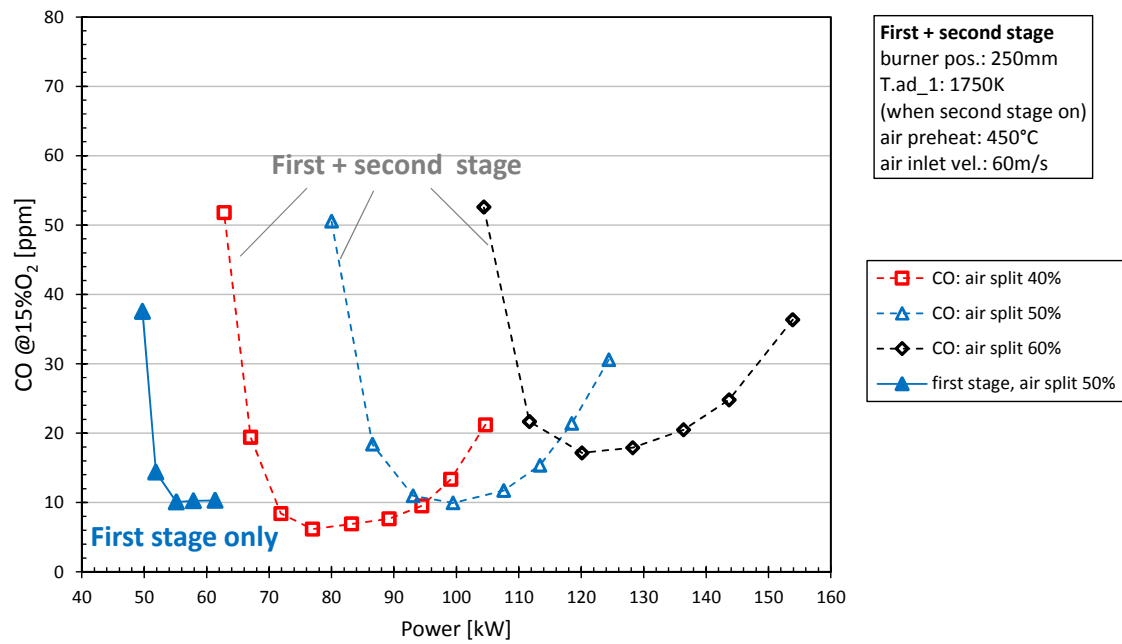
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Results: CO emission



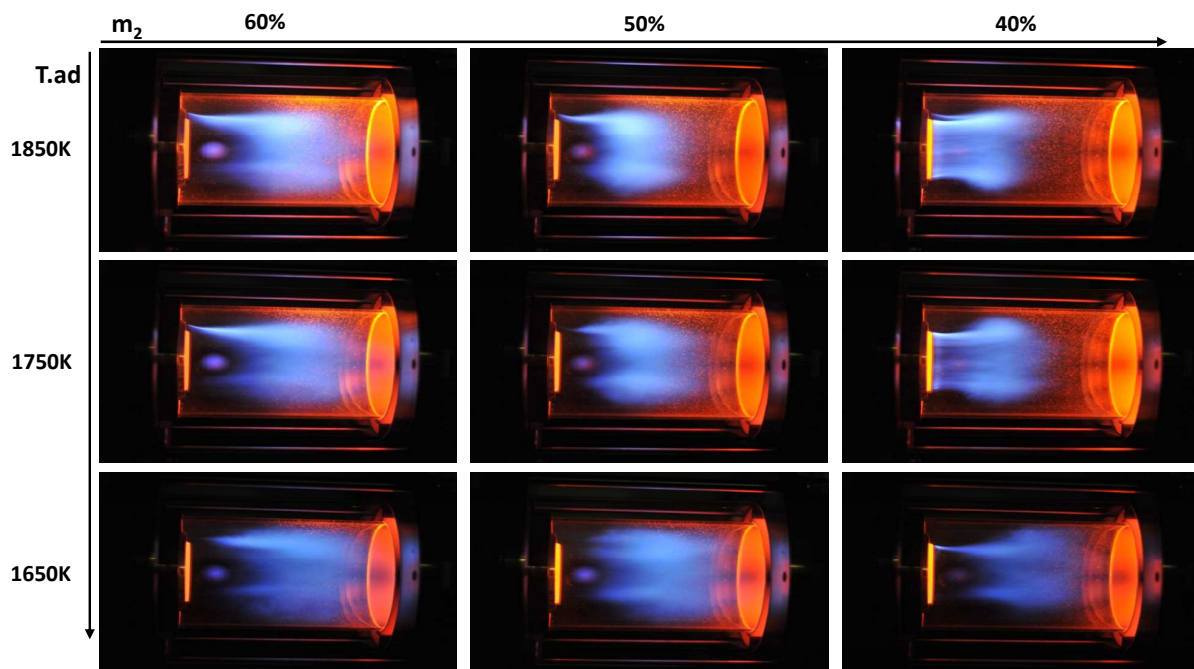
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Results: Operation



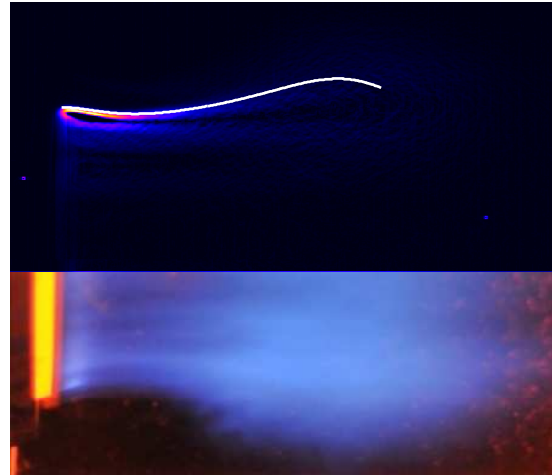
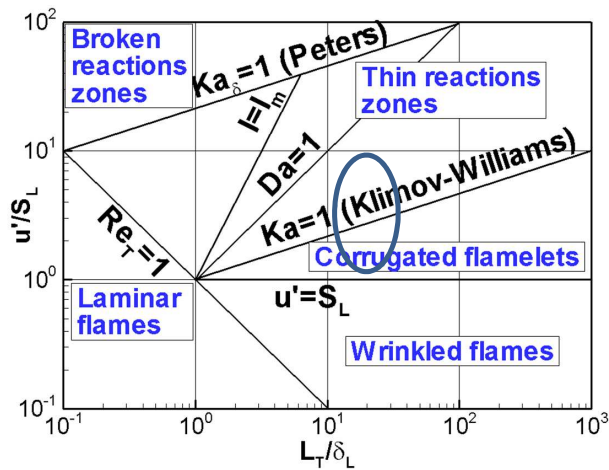
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Results: Optical measurements



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Results: Flame front



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Conclusions and Outlook

- **Conclusions**

- Load-Flex demonstrated
- Emissions targets are fulfilled (@ GT relevant conditions)
- The project is running on schedule and the implementation partner (Alstom) is satisfied
- Bachelor thesis Anna Köhler

- **Outlook**

- Fuel-Flex: C_2+ , H_2 , CO_2 , N_2
- II Stage optimization

